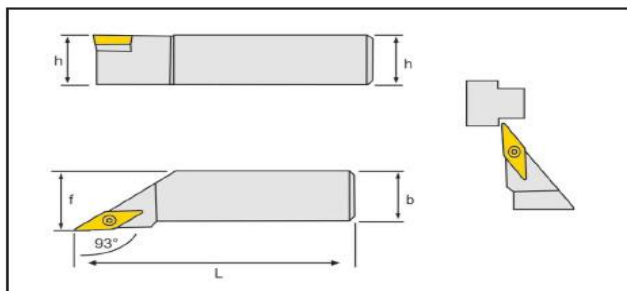


## Turning toolholders external



Right hand shown

Unit mm



|             |        | Dimensions          |                |    |    |     |    |               |
|-------------|--------|---------------------|----------------|----|----|-----|----|---------------|
| Application | Insert | Order code          | Part code      | h  | b  | l1  | f1 | Master insert |
| 93°         | 11     | J149.12.12.80.11.1  | SVJCR 1212 F11 | 12 | 12 | 80  | 16 | VCMT 1103     |
|             |        | J149.16.16.100.11.1 | SVJCR 1616 H11 | 16 | 16 | 100 | 20 | VCMT 1103     |
|             |        | J149.20.20.125.11.1 | SVJCR 2020 K11 | 20 | 20 | 125 | 25 | VCMT 1103     |
|             | 16     | J149.20.20.125.16.1 | SVJCR 2020 K16 | 20 | 20 | 125 | 25 | VCMT 1604     |
|             |        | J149.25.25.150.16.1 | SVJCR 2525 M16 | 25 | 25 | 150 | 32 | VCMT 1604     |
|             |        | J149.32.32.170.16.1 | SVJCR 3232 P16 | 32 | 32 | 170 | 40 | VCMT 1604     |
|             |        |                     |                |    |    |     |    |               |
|             |        |                     |                |    |    |     |    |               |
|             |        |                     |                |    |    |     |    |               |
| 93°         | 11     | J149.12.12.80.11.2  | SVJCL 1212 F11 | 12 | 12 | 80  | 16 | VCMT 1103     |
|             |        | J149.16.16.100.11.2 | SVJCL 1616 H11 | 16 | 16 | 100 | 20 | VCMT 1103     |
|             |        | J149.20.20.125.11.2 | SVJCL 2020 K11 | 20 | 20 | 125 | 25 | VCMT 1103     |
|             | 16     | J149.20.20.125.16.2 | SVJCL 2020 K16 | 20 | 20 | 125 | 25 | VCMT 1604     |
|             |        | J149.25.25.150.16.2 | SVJCL 2525 M16 | 25 | 25 | 150 | 32 | VCMT 1604     |
|             |        | J149.32.32.170.16.2 | SVJCL 3232 P16 | 32 | 32 | 170 | 40 | VCMT 1604     |
|             |        |                     |                |    |    |     |    |               |
|             |        |                     |                |    |    |     |    |               |
|             |        |                     |                |    |    |     |    |               |

Spare parts, parts included in delivery

| Designation | Clamp | Clamping screw | Wrench      | Shim   | Shim screw | Spring |
|-------------|-------|----------------|-------------|--------|------------|--------|
| 1212..      |       | CS95 (M2,5)    | W95.1 (T8)  |        |            |        |
| 1616..      |       | CS95 (M2,5)    | W95.1 (T8)  |        |            |        |
| VCMT 11..   |       | CS95 (M2,5)    | W95.1 (T8)  |        |            |        |
| VCMT 16..   |       | CS96 (M3,5)    | W96.1 (T15) | SVB.16 | SS101 (M5) |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |

Please check availability in current price and stock list