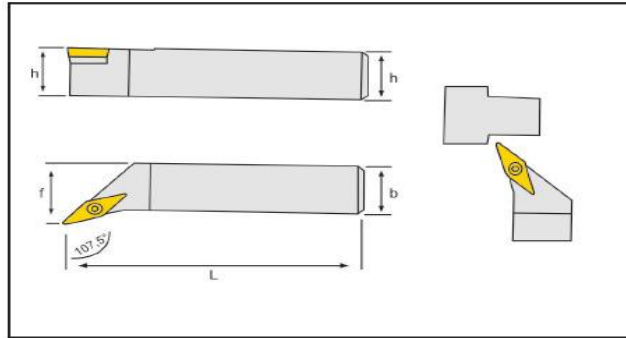


Turning toolholders external



Right hand shown

Unit mm



		Dimensions						
Application	Insert	Order code	Part code	h	b	l ₁	f ₁	Master insert
107.5°	11	J153.12.12.80.11.1	SVHCR 1212 F11	12	12	80	16	VCMT 1103
		J153.16.16.100.11.1	SVHCR 1616 H11	16	16	100	20	VCMT 1103
		J153.20.20.125.11.1	SVHCR 2020 K11	20	20	125	25	VCMT 1103
	16	J153.20.20.125.16.1	SVHCR 2020 K16	20	20	125	25	VCMT 1604
		J153.25.25.150.16.1	SVHCR 2525 M16	25	25	150	32	VCMT 1604
		J153.32.32.170.16.1	SVHCR 3232 P16	32	32	170	40	VCMT 1604
107.5°	11	J153.12.12.80.11.2	SVHCL 1212 F11	12	12	80	16	VCMT 1103
		J153.16.16.100.11.2	SVHCL 1616 H11	16	16	100	20	VCMT 1103
		J153.20.20.125.11.2	SVHCL 2020 K11	20	20	125	25	VCMT 1103
	16	J153.20.20.125.16.2	SVHCL 2020 K16	20	20	125	25	VCMT 1604
		J153.25.25.150.16.2	SVHCL 2525 M16	25	25	150	32	VCMT 1604
		J153.32.32.170.16.2	SVHCL 3232 P16	32	32	170	40	VCMT 1604

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	Wrench	Shim	Shim screw	Spring
1212..		CS95 (M2,5)	W95.1 (T8)			
1616..		CS95 (M2,5)	W95.1 (T8)			
VCMT 11..		CS95 (M2,5)	W95.1 (T8)			
VCMT 16..		CS96 (M3,5)	W96.1 (T15)	SVB.16	SS101 (M5)	

Please check availability in current price and stock list