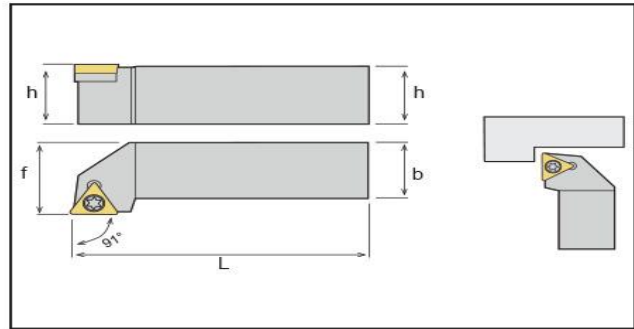


## Turning toolholders external



Right hand shown

Unit mm



|             |        | Dimensions                 |                |    |    |     |    |               |
|-------------|--------|----------------------------|----------------|----|----|-----|----|---------------|
| Application | Insert | Order code                 | Part code      | h  | b  | l1  | f1 | Master insert |
| 91°         | 16     |                            |                |    |    |     |    |               |
|             |        | <b>J153.16.16.100.16.1</b> | STGCR 1616 H16 | 16 | 16 | 100 | 20 | TC..16T3      |
|             |        | <b>J153.20.20.125.16.1</b> | STGCR 2020 K16 | 20 | 20 | 125 | 25 | TC..16T3      |
|             |        | <b>J153.25.25.150.16.1</b> | STGCR 2525 M16 | 25 | 25 | 150 | 32 | TC..16T3      |
|             |        | <b>J153.32.32.170.16.1</b> | STGCR 3232 P16 | 32 | 32 | 170 | 40 | TC..16T3      |
|             |        |                            |                |    |    |     |    |               |
|             |        |                            |                |    |    |     |    |               |
|             |        |                            |                |    |    |     |    |               |
| 91°         | 16     |                            |                |    |    |     |    |               |
|             |        | <b>J153.16.16.100.16.2</b> | STGCL 1616 H16 | 16 | 16 | 100 | 20 | TC..16T3      |
|             |        | <b>J153.20.20.125.16.2</b> | STGCL 2020 K16 | 20 | 20 | 125 | 25 | TC..16T3      |
|             |        | <b>J153.25.25.150.16.2</b> | STGCL 2525 M16 | 25 | 25 | 150 | 32 | TC..16T3      |
|             |        | <b>J153.32.32.170.16.2</b> | STGCL 3232 P16 | 32 | 32 | 170 | 40 | TC..16T3      |
|             |        |                            |                |    |    |     |    |               |
|             |        |                            |                |    |    |     |    |               |
|             |        |                            |                |    |    |     |    |               |

Spare parts, parts included in delivery

| Designation | Clamp | Clamping screw | Wrench      | Shim   | Shim screw | Spring |
|-------------|-------|----------------|-------------|--------|------------|--------|
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |
| TC..16..    |       | CS96 (M3,5)    | W96.1 /T15) | STC.09 | SS101 (M5) |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |
|             |       |                |             |        |            |        |

Please check availability in current price and stock list