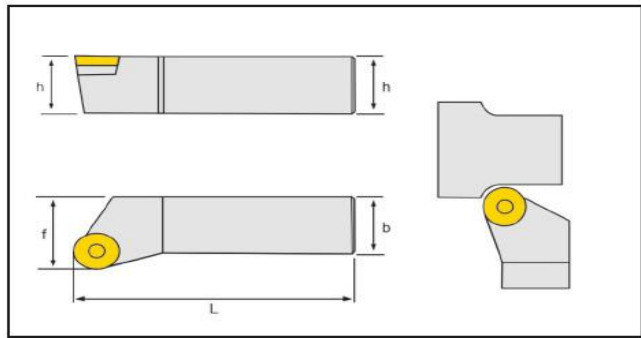


Turning toolholders external



Right hand shown

Unit mm



		Dimensions						
Application	Insert	Order code	Part code	h	b	l ₁	f ₁	Master insert
	08	J163.20.20.125.06.1	SRGCR 2020 K06	20	20	125	10	RC.. 06
		J163.25.25.150.06.1	SRGCR 2525 M06	25	25	150	12,5	RC.. 06
	08	J163.20.20.125.08.1	SRGCR 2020 K08	20	20	125	10	RC.. 08
		J163.25.25.150.08.1	SRGCR 2525 M08	25	25	150	12,5	RC.. 08
	10	J163.20.20.125.10.1	SRGCR 2020 K10	20	20	125	10	RC.. 10
		J163.25.25.150.10.1	SRGCR 2525 M10	25	25	150	12,5	RC.. 10
12	J163.20.20.125.12.1	SRGCR 2020 K12	20	20	125	10	RC.. 12	
	J163.25.25.150.12.1	SRGCR 2525 M12	25	25	150	12,5	RC.. 12	
	06	J163.20.20.125.06.2	SRGCL 2020 K06	20	20	125	10	RC.. 06
		J163.25.25.150.06.2	SRGCL 2525 M06	25	25	150	12,5	RC.. 06
	08	J163.20.20.125.08.2	SRGCL 2020 K08	20	20	125	10	RC.. 08
		J163.25.25.150.08.2	SRGCL 2525 M08	25	25	150	12,5	RC.. 08
	10	J163.20.20.125.10.2	SRGCL 2020 K10	20	20	125	10	RC.. 10
		J163.25.25.150.10.2	SRGCL 2525 M10	25	25	150	12,5	RC.. 10
	12	J163.20.20.125.12.2	SRGCL 2020 K12	20	20	125	10	RC.. 12
		J163.25.25.150.12.2	SRGCL 2525 M12	25	25	150	12,5	RC.. 12

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	CLAMP Wrench	Insert Screw	INSERT Wrench	Spring
RC..06	CR101.01	CS97 (M4)	W96.1 (T15)	M2,5	W95.1 (T8)	
RC..08	CR101.01	CS97 (M4)	W96.1 (T15)	M3	W95.1 (T8)	
RC..10	CR101.01	CS97 (M4)	W96.1 (T15)	M3,5	W96.1 (T15)	