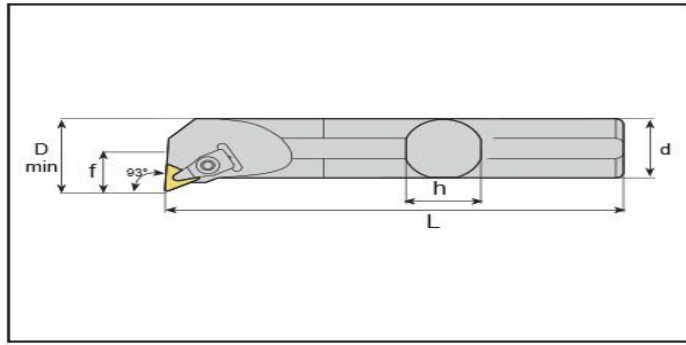


# Turning toolholders internal



Unit mm

Application	Insert	Order code	Part code	Dimensions						Master insert
				dm	h	b	l1	f1	Dmin	
<b>93°</b>	<b>16</b>	<b>I128.25.250.16.1</b>	S25S DTUNR 16	25	23	23	250	17	32	TNMG 1604
	<b>22</b>	<b>I128.25.250.22.1</b>	S25S DTUNR 22	25	23	23	250	17	32	TNMG 2204
		<b>I128.32.300.22.1</b>	S32T DTUNR 22	32	30	30	300	22	40	TNMG 2204
		<b>I128.40.350.22.1</b>	S40U DTUNR 22	40	37	37	350	27	50	TNMG 2204
		<b>I128.50.420.22.1</b>	S50V DTUNR 22	50	47	47	420	37	63	TNMG 2204
<b>93°</b>	<b>16</b>	<b>I128.25.250.16.2</b>	S25S DTUNL 16	25	23	23	250	17	32	TNMG 1604
	<b>22</b>	<b>I128.25.250.22.2</b>	S25S DTUNL 22	25	23	23	250	17	32	TNMG 2204
		<b>I128.32.300.22.2</b>	S32T DTUNL 22	32	30	30	300	22	40	TNMG 2204
		<b>I128.40.350.22.2</b>	S40U DTUNL 22	40	37	37	350	27	50	TNMG 2204
		<b>I128.50.420.22.2</b>	S50V DTUNL 22	50	47	47	420	37	63	TNMG 2204

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	Wrench		Spring
..25	A108.101	A105.101 (M5)	A109.105(3 HK)		A113.101
..25	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102
..32	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102
..40	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102
..50	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102

Please check availability in current price and stock list