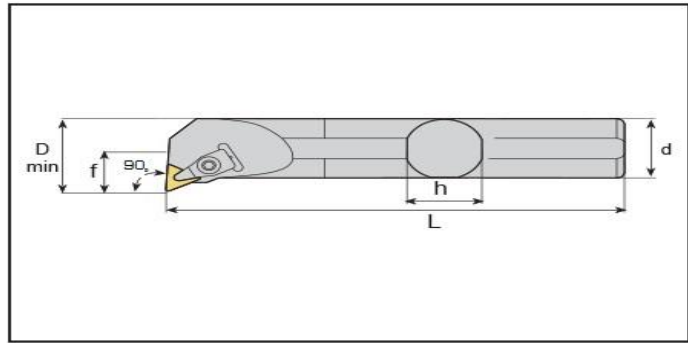
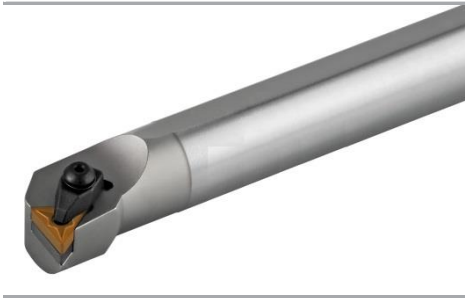


Turning toolholders internal



Unit mm

Application	Insert	Order code	Part code	Dimensions						Master insert
				dm	h	b	l1	f1	Dmin	
90°	16	I127.25.250.16.1	S25S DTFNR 16	25	23	23	250	17	32	TNMG 1604
	22	I127.25.250.22.1	S25S DTFNR 22	25	23	23	250	17	32	TNMG 2204
		I127.32.300.22.1	S32T DTFNR 22	32	30	30	300	22	40	TNMG 2204
		I127.40.350.22.1	S40U DTFNR 22	40	37	37	350	27	50	TNMG 2204
		I127.50.420.22.1	S50V DTFNR 22	50	47	47	420	37	63	TNMG 2204
90°	16	I127.25.250.16.2	S25S DTFNL 16	25	23	23	250	17	32	TNMG 1604
	22	I127.25.250.22.2	S25S DTFNL 22	25	23	23	250	17	32	TNMG 2204
		I127.32.300.22.2	S32T DTFNL 22	32	30	30	300	22	40	TNMG 2204
		I127.40.350.22.2	S40U DTFNL 22	40	37	37	350	27	50	TNMG 2204
		I127.50.420.22.2	S50V DTFNL 22	50	47	47	420	37	63	TNMG 2204

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	Wrench		Spring
..25	A108.101	A105.101 (M5)	A109.105(3 HK)		A113.101
..25	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102
..32	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102
..40	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102
..50	A108.102	A105.102 (M6)	A109.107(4 HK)		A113.102

Please check availability in current price and stock list