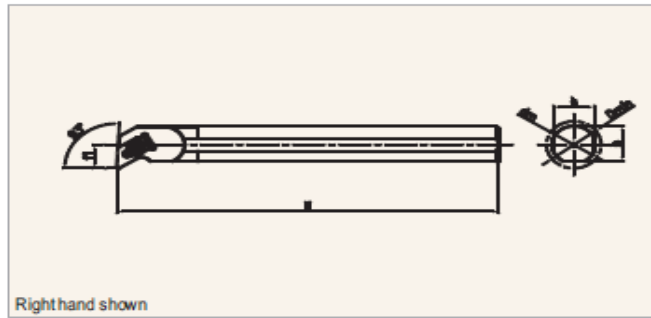


# Turning toolholders internal



Unit mm

Application	Insert	Order code	Part code	Dimensions						Master insert
				dm	h	b	l1	f1	Dmin	
<b>93°</b>	<b>15</b>	<b>I122.25.250.15.1</b>	S25S DDUNR 15	25	23	23	250	17	32	DNMG 1506
		<b>I122.32.300.15.1</b>	S32T DDUNR 15	32	30	30	300	22	40	DNMG 1506
		<b>I122.40.350.15.1</b>	S40U DDUNR 15	40	37	37	350	27	50	DNMG 1506
		<b>I122.50.420.15.1</b>	S50V DDUNR 15	50	47	47	420	37	63	DNMG 1506
<b>93°</b>	<b>15</b>	<b>I122.25.250.15.2</b>	S25S DDUNL 15	25	23	23	250	17	32	DNMG 1506
		<b>I122.32.300.15.2</b>	S32T DDUNL 15	32	30	30	300	22	40	DNMG 1506
		<b>I122.40.350.15.2</b>	S40U DDUNL 15	40	37	37	350	27	50	DNMG 1506
		<b>I122.50.420.15.2</b>	S50V DDUNL 15	50	47	47	420	37	63	DNMG 1506

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	Wrench	Spring
..25	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102
..32	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102
..40	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102
..50	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102

Please check availability in current price and stock list