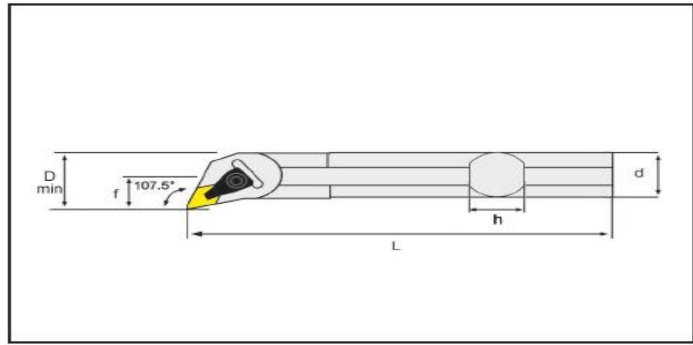


Turning toolholders internal



Unit mm

Application	Insert	Order code	Part code	Dimensions						Master insert
				dm	h	b	l1	f1	Dmin	
107.5°	11	I132.20.220.11.1	S20R DDQNR 11	20	18	18	220	13	25	DNMG 1104
		I132.25.250.11.1	S25S DDQNR 11	25	23	23	250	17	32	DNMG 1104
	15	I132.25.250.15.1	S25S DDQNR 15	25	23	23	250	17	32	DNMG 1506
		I132.32.300.15.1	S32T DDQNR 15	32	30	30	300	22	40	DNMG 1506
		I132.40.350.15.1	S40U DDQNR 15	40	37	37	350	27	50	DNMG 1506
		I132.50.420.15.1	S50V DDQNR 15	50	47	47	420	35	63	DNMG 1506
107.5°	11	I132.20.220.11.2	S20R DDQNL 11	20	18	18	220	13	25	DNMG 1104
		I132.25.250.11.2	S25S DDQNL 11	25	23	23	250	17	32	DNMG 1104
	15	I132.25.250.15.2	S25S DDQNL 15	25	23	23	250	17	32	DNMG 1506
		I132.32.300.15.2	S32T DDQNL 15	32	30	30	300	22	40	DNMG 1506
		I132.40.350.15.2	S40U DDQNL 15	40	37	37	350	27	50	DNMG 1506
		I132.50.420.15.2	S50V DDQNL 15	50	47	47	420	35	63	DNMG 1506

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	Wrench	Spring
..20	A108.101	A105.101 (M5)	A109.105(3 HK)	A113.101
..25	A108.101	A105.101 (M5)	A109.105(3 HK)	A113.101
..25	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102
..32	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102
..40	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102
..50	A108.102	A105.102 (M6)	A109.107(4 HK)	A113.102

Please check availability in current price and stock list