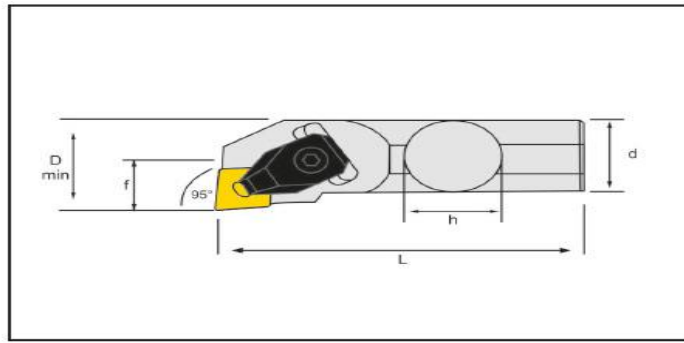
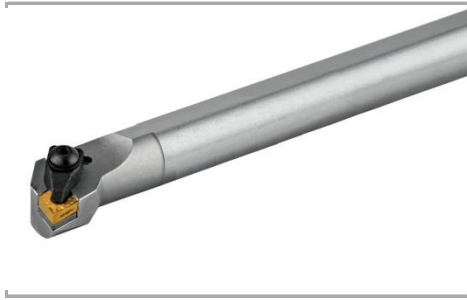


Turning toolholders internal



Unit mm

Application	Insert	Order code	Part code	Dimensions						Master insert
				dm	h	b	l1	f1	Dmin	
95°										
	12	I121.20.200.12.1	S20R DCLNR 12	20	18	18	200	13	25	CNMG 1204
		I121.25.250.12.1	S25S DCLNR 12	25	23	23	250	17	32	CNMG 1204
		I121.32.300.12.1	S32T DCLNR 12	32	30	30	300	22	40	CNMG 1204
		I121.40.350.12.1	S40U DCLNR 12	40	37	37	350	27	50	CNMG 1204
		I121.50.420.12.1	S50V DCLNR 12	50	47	47	420	37	63	CNMG 1204
	16	I121.32.300.16.1	S32T DCLNR 16	32	30	30	300	22	40	CNMG 1606
		I121.40.350.16.1	S40U DCLNR 16	40	37	37	350	27	50	CNMG 1606
		I121.50.420.16.1	S50V DCLNR 16	50	47	47	420	37	63	CNMG 1606
95°										
	12	I121.20.200.12.2	S20R DCLNL 12	20	18	18	200	13	25	CNMG 1204
		I121.25.250.12.2	S25S DCLNL 12	25	23	23	250	17	32	CNMG 1204
		I121.32.300.12.2	S32T DCLNL 12	32	30	30	300	22	40	CNMG 1204
		I121.40.350.12.2	S40U DCLNL 12	40	37	37	350	27	50	CNMG 1204
		I121.50.420.12.2	S50V DCLNL 12	50	47	47	420	37	63	CNMG 1204
	16	I121.32.300.16.2	S32T DCLNL 16	32	30	30	300	22	40	CNMG 1606
		I121.40.350.16.2	S40U DCLNL 16	40	37	37	350	27	50	CNMG 1606
		I121.50.420.16.2	S50V DCLNL 16	50	47	47	420	37	63	CNMG 1606

Spare parts, parts included in delivery

Designation	Clamp	Clamping screw	Wrench			Spring
..20	A108.102	A105.102 (M6)	A109.107(4 HK)			A113.102
..25	A108.102	A105.102 (M6)	A109.107(4 HK)			A113.102
..32	A108.102	A105.102 (M6)	A109.107(4 HK)			A113.102
..40	A108.102	A105.102 (M6)	A109.107(4 HK)			A113.102
..50	A108.102	A105.102 (M6)	A109.107(4 HK)			A113.102
..32	A109.102	A105.102 (M6)	A109.107(4 HK)			A115.102
..40	A109.102	A105.102 (M6)	A109.107(4 HK)			A115.102
..50	A109.102	A105.102 (M6)	A109.107(4 HK)			A115.102

Please check availability in current price and stock list